

Synthesis and Characterization of Reduced Graphene Oxide Fabricated Over Ruthenium Oxide through Reflux Method

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Abstract

In this present work, graphene supported ruthenium oxide (rGO/RuO₂) was synthesized by reflux method. Spectroscopic techniques were used to characterize the synthesized rGO/RuO₂ NPs, including Fourier Transform Infrared (FT-IR), Scanning Electron Microscopy (SEM), X-Ray Diffraction (XRD), and Energy-Dispersive X-ray (EDAX). Synthesized rGO/RuO₂ NPs that were prepared via reflux method at 150 °C for 3 hours showed a paper like structure with an average crystalline sizes of reduced graphene and rGO/RuO₂ was found to be 14 and 10.3 nm. Therefore, the reflux synthesis method, as compared to more complex and time-consuming synthesis methods, can be used to easily and quickly produce high-quality, uniform-sized rGO/RuO₂ NPs. The synthesized material has a successful application in electrochemical sensors, photocatalyst, antioxidant, hydrogen generation, used as catalyst in mines, minerals and fuels.

Keywords: Characterization, rGO, Reflux Method, rGO/RuO₂

1.0 Introduction

In every aspect of life, materials made of graphene play a significant role. One of these relatively new wonder materials is graphene. It is the thinnest, most transparent, strongest, and most conductive material, and as a result, it has numerous applications in the electronics industry¹. Graphene and its various derivatives have so many unique and advantageous properties, there has been a lot of research into using them. These substances may be utilized alone or in conjunction with other nanomaterials, such as nanoparticles. Based on their structural morphology,

graphene-nanoparticle hybrid materials may be generally classified into two main types. There are two types of them: There are two types of graphene nanoparticles: (1) Nanoparticles are synthesized or manufactured on sheets of graphene or its derivatives to create composite materials of graphene. The primary distinction between these two groups is the size ratio between the diameter of the nanoparticles and the lateral dimensions of the graphene sheets. The nanoparticles are often modest in size compared to the graphene sheets and are readily decorated onto the sheets to create graphene-nanoparticle composites. This is especially true when their diameter

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is between a few nanometers and roughly a hundred nanometers. On the other hand, when the nanoparticles are larger and more comparable in size to the graphene sheets, tiny 2D sheets can be wrapped around them to create graphene-encapsulated nanoparticles. The main processes for producing graphene, GO and rGO will be briefly discussed at the outset of this section. The various techniques for creating hybrid structures made of graphene and nanoparticles will then be thoroughly examined, with an emphasis on the properties and traits that each of these processes produces². Ruthenium oxide (RuO_2) is significant in science and technology due to a variety of properties, including low resistivity, chemical and thermal stability and various other properties³⁻⁴. For instance, hydrous RuO_2 has been used as a well-known super capacitor electrode because of both its excellent specific capacitance and its lengthy cycle life⁵. They also hold a great deal of interest because of the various field in which they have applications, including microelectronics, electrochemical capacitors, and catalysis⁶. In the chlor-alkali industry, dimensionally stable anodes commonly feature RuO_2 as the primary active component. Furthermore, this compound is utilized in various other applications, such as CO oxidation within sensors and the reduction of CO_2 in photocatalysis processes. The development of more effective and dependable processes for producing RuO_2 nanomaterials has recently been the focus of research. Several research studies have been undertaken to analyze the synthesis methods, electrochemical traits, crystalline structure, and surface morphology. The objective is to gain a comprehensive understanding of the chemical mechanisms that underlie the previously mentioned applications. This pursuit is driven by the diverse uses and extensive versatility associated with ruthenium oxides⁷⁻⁸. Hydrous ruthenium oxides are produced in this way. Typically, there is no observable X-ray diffraction pattern in hydrous oxide due to its completely amorphous nature⁹. When hydrous oxide is heated to temperatures above 300 °C, the solid phase dehydrates and forms rutile crystals, which have the chemical formula RuO_2 ¹⁰. Ruthenium oxide complex is formed in 2 oxide phases specifically Ru(IV) and (III) in RuO_2 according to XPS and CV¹¹.

It can ensure that the electrolyte is exposed to enough electroactive sites to start the Faradaic redox reaction¹². Nanostructured electrode materials are made by mixing

specific carbon-based substances with nanostructured metal oxides. These substances include carbon nanotubes, activated carbon and carbon nanofibers¹³⁻¹⁴. The precursor to graphene, graphene oxide, has a lot of oxygen-containing functional groups on its surface. Combining ruthenium oxide and graphene can result in a three-dimensional conductive network, a larger specific surface area, and an improvement in the system's conductivity. However, the severe aggregation of RuO_2 nanoparticles (NPs) in these composites frequently leads to low capacitance¹⁵. Reduced Graphene Oxide (rGO) and Ruthenium Dioxide (RuO_2) exhibit remarkable properties that find applications in the realms of mines, minerals, and fuels. rGO, derived from graphene oxide, offers exceptional conductivity and surface area, proving instrumental in sensing gases like methane and carbon monoxide for enhanced mine safety.

Moreover, its adsorption capabilities aid in wastewater treatment, effectively removing heavy metals and pollutants generated by mining operations, thereby contributing to environmental preservation. On the other hand, RuO_2 , known for its catalytic prowess, plays a pivotal role in mining processes such as hydrometallurgy, facilitating metal extraction from ores and purifying minerals. Beyond mining, RuO_2 -based electrodes in fuel cells contribute to efficient energy conversion and storage, impacting the fuel industry positively¹⁸.

The integration of rGO and RuO_2 showcases their potential to improve safety, environmental impact, and industrial processes within these sectors, underlining their significance in advancing mining, mineral extraction, and energy-related technologies¹⁵⁻¹⁷. In the Present study, rGO/ RuO_2 was synthesized by using reflux method which is economically and environmentally friend method by using less chemicals. The materials have been characterized through SEM, EDAX, FTIR and XRD, the materials have a potential application in electro photocatalyst, photocatalyst, corrosion, antioxidant and various other studies and application.

2.0 Chemicals and Methods

2.1 Synthesis of GO

2 g of graphite powder and 1g of NaNO_3 were mixed in a 500 mL beaker that was immersed in an ice bath and kept

Table 1. Chemicals used in the experiment.

Materials	Formula	Specification (g/mol)	Suppliers
Sodium Nitrate	NaNO ₃	84.9	Merck, Bengaluru
Sulphuric acid	H ₂ SO ₄	39.9	Merck, Bengaluru
Hydrogen peroxide	H ₂ O ₂	34.01	Merck, Bengaluru
Potassium Permanganate	KMnO ₄	158.0	Merck, Bengaluru
Ruthenium chloride	RuCl ₃	207.4	Merck, Bengaluru
Tri-Sodium citrate	Na ₃ C ₆ H ₅ O ₇	294.1	Merck, Bengaluru
Sodium sulphite	Na ₂ SO ₃	126.0	Merck, Bengaluru
Ammonia	NH ₃	17.03	Merck, Bengaluru

between 0 and 6°C. Then 98% H₂SO₄ was gradually added. The reaction mixture and ice bath were continuously stirred with a magnetic stirrer. After 3 hours, add 6 g of KMnO₄ to the mixture gradually. Because KMnO₄ causes the mixture to spill and effervesce, it is critical to take precautions to avoid an explosion. After two hours, the beaker was taken out of the ice bath and put on a hot plate with a magnetic stirrer to keep the temperature at 30 degrees Celsius. Due to the rise in temperature increased gradually increased every half hour as the colour turned brownish black. After two hours, add 100 mL of water while continuously stirring, then turn off the heat. About, 80 ml of H₂O₂ was added to the reaction solution. A yellow-coloured solution is formed. The sample obtained was filtered and calcined at 100 °C¹⁶⁻¹⁷.

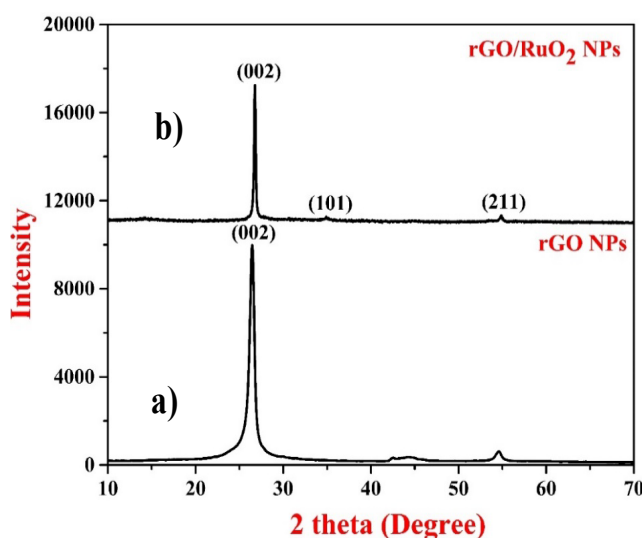
2.2 Synthesis of rGO/RuO₂

In a standard synthesis method, 50 ml of water and 0.1 M of RuCl₃.H₂O were thoroughly combined under stirring using a magnetic stirrer for an hour. The reduced Graphene Oxide (rGO) solution was prepared by blending 5 mg of rGO powder with 20 ml of water. The freshly made NH₃ was continuously stirred to facilitate the exfoliation of the rGO powder. Subsequently, the mixture was transferred to a 100 ml round-bottom flask and refluxed for approximately 3 hours. The resulting solution was then filtered, and the filtrate was dried in a hot air oven at 150 °C for 20 minutes¹⁸.

3. Results and Discussion

3.1 XRD

Figure 1 (a) and 1 (b) shows, respectively, the XRD of rGO and rGO/RuO₂. The average particle diameters of the particles were determined using Scherer's equation¹⁹⁻²⁰. The rGO and rGO/RuO₂ calculated mean crystallite were to be 14 and 10.3 nm, respectively. The rGO/RuO₂ XRD pattern shows sharper, more intense peaks, which indicates that the prepared sample has good crystallinity.

**Figure 1.** The XRD of rGO and rGO/RuO₂.

There was no sign of impurity peaks, which suggested a high level of purity. The strong and narrow peak of the synthesised product indicates that the particles are well-formed crystals²¹.

3.2 SEM

The rGO and rGO/RuO₂ surface morphology was observed using SEM analysis, as in Figure 2 (a) and 2 (b), respectively. SEM of rGO in the Figure 2 (a) that particles are well distributed over the area, the reduced graphene look like a paper or sheet like structure which was overstocked over one another this indicates that it's a single layer of graphene²⁴. In Figure 2 (b) shows the SEM image of rGO/RuO₂ clearly that RuO₂ was like an uneven Spherical shape like structures over the reduced graphene as a result due to homogenous layer of reduced graphene oxide the ruthenium oxide particle well dispersed over the surface²²⁻²³.

3.3 EDAX

EDAX images of the prepared sample were used to verify the presence of C, Ru and O. The graphene layers that make up the rGO/RuO₂ composite's morphology were found to be agglomerated with RuO₂ nanoparticles as shown in Figure 3 (b). The sheet-like structure of graphene with RuO₂ attached to its surface is confirmed by a higher magnification image. The aggregation of RuO₂ with graphene due to an increase in graphene weight percent results in an irregular flake-like morphology for the graphene structure, as seen in the magnified image²⁵.

3.4 FTIR

The FTIR studies shows the presence of strong and weak vibration are observed in the synthesised rGO and rGO/RuO₂ NPs was identified as indicated in Figure 4 (a) to Figure 4 (b). In the Figure 4 (a) rGO NPs the

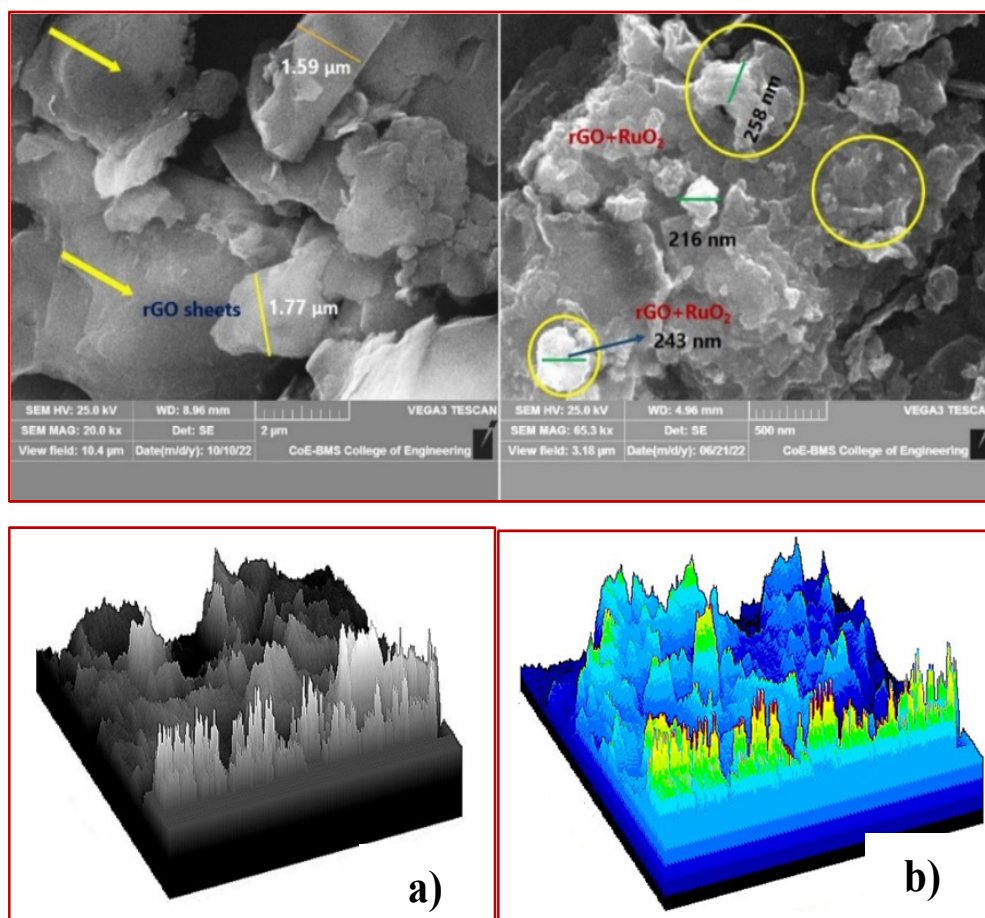


Figure 2. SEM of a) rGO b) rGO/RuO₂.

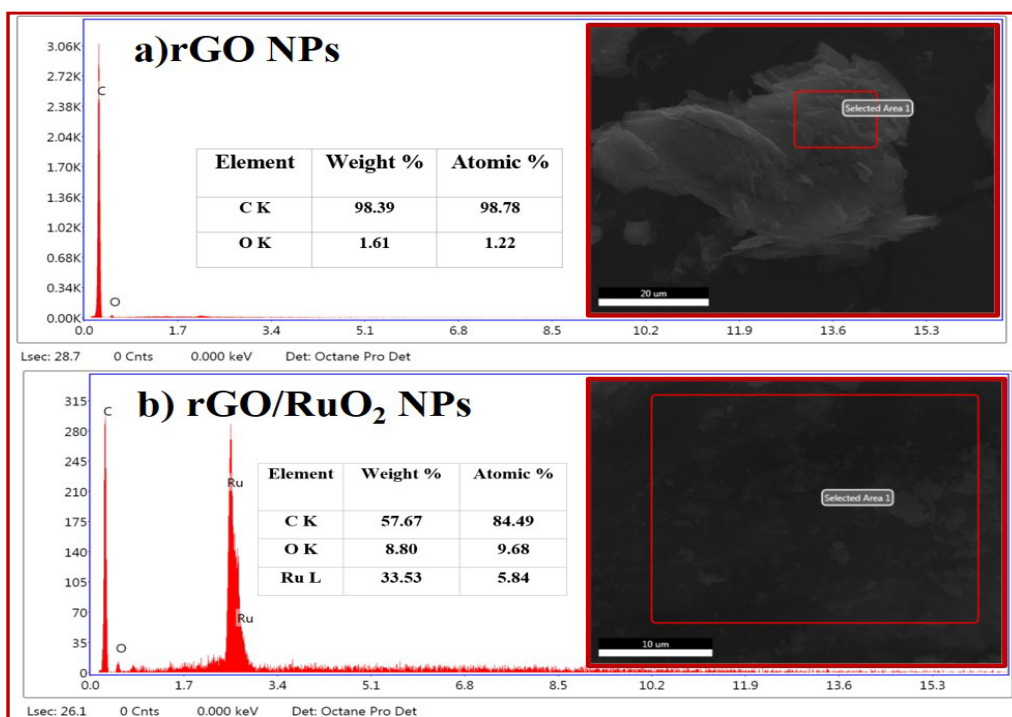


Figure 3. EDAX of a) rGO b) rGO/RuO₂.

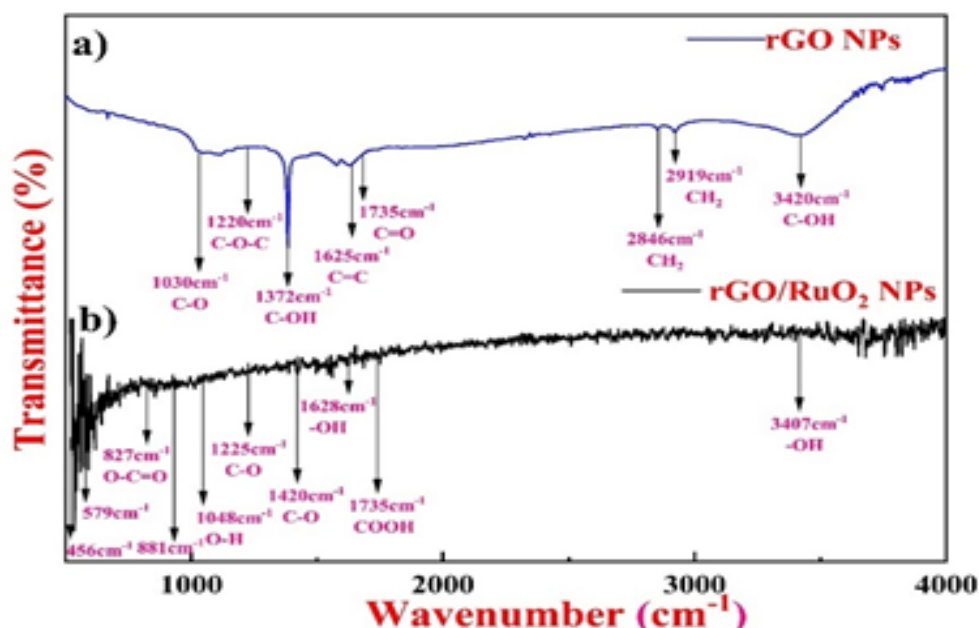


Figure 4. FTIR of (a) rGO (b) rGO/RuO₂

stretching vibrations of the -OH bond in C-OH groups are represented by a broad band at 3420 cm⁻¹, which may

be influenced by water and carboxylic acids. Stretching vibrations of CH₂ are responsible for the two minor

peaks at 2918 and 2846 cm^{-1} . The peak at 1735 cm^{-1} is due to the stretching of the carboxylic functionalities (-COOH) with carbonyl/carboxyl groups (C=O), which are most likely present at the sheet edges. Stretching in the C=C bond's sp^2 vibration plane is the cause of the peak at 1625 cm^{-1} . Peaks at 1372 cm^{-1} and 1220 cm^{-1} , respectively, are related to bending vibrations of C-OH hydroxyl groups and epoxy groups (C-O-C), respectively. The C-O vibration of epoxy, ether, or peroxide groups causes the peak at 1030 cm^{-1} . The stretching vibrations of the rGO/RuO₂ NPs are visible in Figure 4 (b). The weak band nearby at 579 cm^{-1} and the small band at 456 cm^{-1} are linked to RuO₂'s distinctive asymmetric stretching mode. The Vibration peak at 881 cm^{-1} is for the presence of Ru-OH traces. The two absorption bands at 1067 cm^{-1} and 1735 cm^{-1} are thought to be responsible for the per oxo groups' distinctive stretching vibration. The absorption band at 1628 cm^{-1} is created by the molecular water's hydroxyl groups vibrating. The broad absorption band at 3407 cm^{-1} is caused by the OH group's stretching vibrations. The study shows a strong band of RuO₂ in FTIR studies²⁶⁻³⁰.

4.0 Conclusion

The reflux method was used to prepare the rGO/RuO₂. XRD, SEM, FTIR, and EDAX spectra were used to examine the composite morphology and structure. The results of these characterization studies demonstrate that the particles are crystalline and evenly dispersed throughout the composite and they also allow for the detection of functional groups and the derivation of elemental composition studies. As a result, the prepared compound has an excellent usefulness in the electrocatalysts, photocatalyst, antioxidant, minerals preparation applications.

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